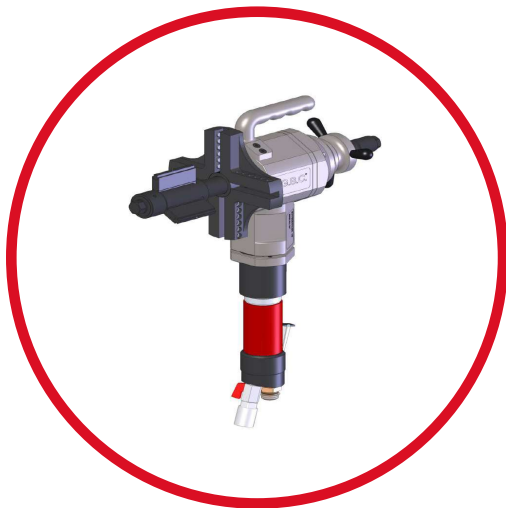
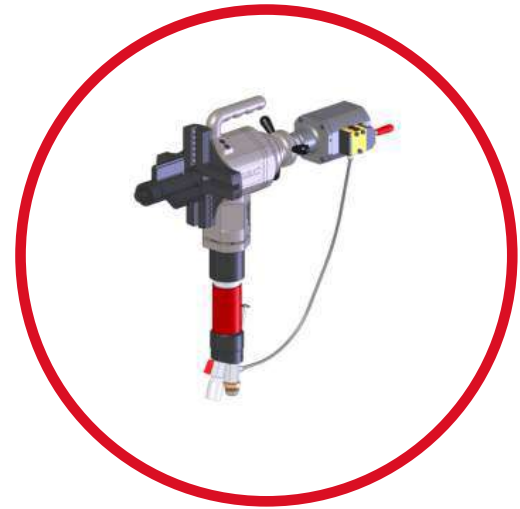
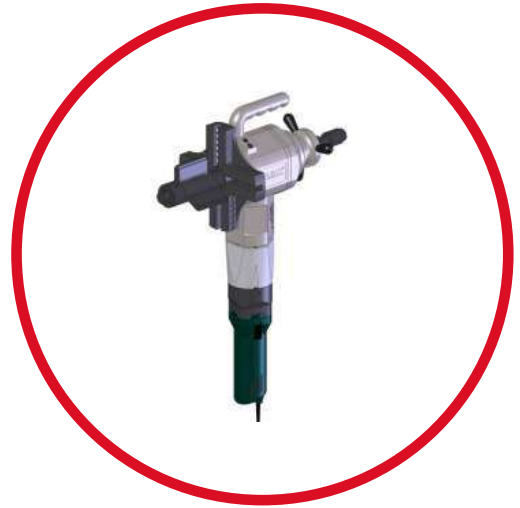
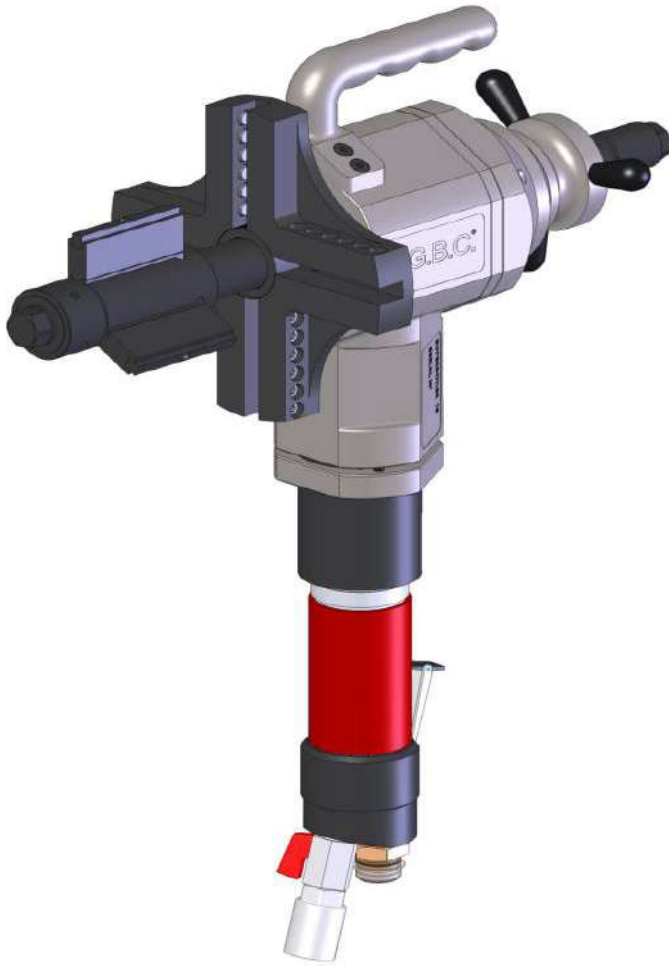


# SUPERBOILER T5K PIPE BEVELLER 2" to 8"



# GBC SUPERBOILER T5K

*portable pipe bevelling machine*

**RANGE: 50 to 207mm i/d**

- \* **Functions:** External Bevelling  
Internal Bevelling  
Elbow Bevelling  
Facing  
Counter-Boring  
Weld Removal  
J-Prepping - Pipe  
J-Prepping - Tubeplate  
Compound Angles  
Flange Facing

- \* **Materials:** Any kind of steel  
Exotic Alloys

- \* **Power:** Pneumatic / Electric (110v or 220v)

- \* **Warranty:** 2 years



For many the SUPERBOILER T5K is the 'go to' machine across all industries and continents. This powerful i/d locking, end prep machine has been tried and tested across the world for decades.

The 4 jaw (offset) toolholder enables simultaneous external, internal bevelling and facing - particularly useful for high volume, repetitive applications.

The SUPERBOILER T5K utilises a wide range of tooling of either HSS, TiCn coated or Tungsten Carbide. Whether the tube is mild steel, stainless steel, exotic materials, clad or heavy wall, appropriate tooling is available.

The SUPERBOILER T5K features the GBC 3 Jaw Locking System which simultaneously centres and locks the machine in the pipe. Recognised as the superior locking system it has been copied the world over.

This machine, like all GBC machines, is torque reactive meaning the pipe to be prepped does not have to be fixed. A useful feature for on site maintenance and repair situations.

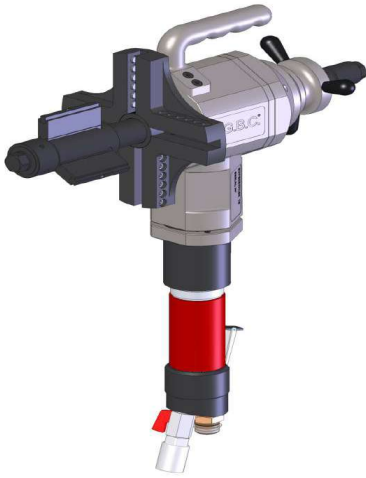
GBC machines are supported by a global network of stockists and repair centres.



# POWER OPTIONS & ACCESSORIES



## PNEUMATIC



## ELECTRIC



## AUTOLOCK



## FLANGE FACER



## PACKAGE

All units are supplied complete with all locking jaws to cover the full range of the machine.

The package includes:  
Instruction manual, Warranty Certificate, CE Certificate, machine drawings, parts list, service tools and a selection of tools.  
All supplied in a metal carrycase.

## FLANGE FACING KIT



## Thin Wall Jaws



## Elbow Shafts



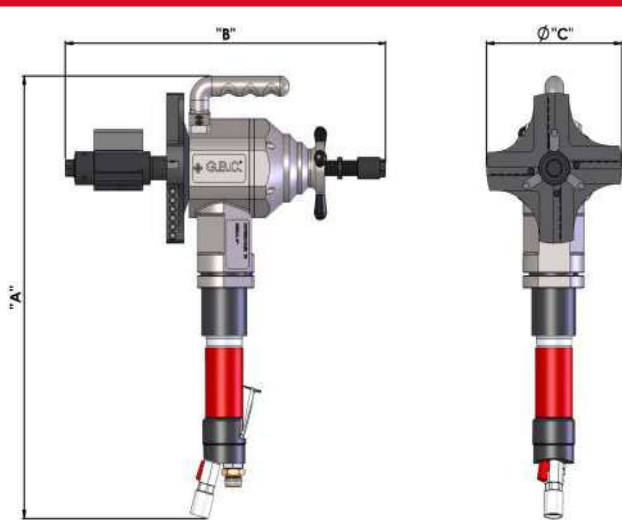
## Filter Lubricator



# TECHNICAL SPECIFICATIONS

DESCRIPTION	MEASUREMENT	PNEUMATIC	ELECTRIC
Part Number		ST05P	ST05E
Locking tube range	mm (i/d.)	50 - 207	50 - 207
Working range	inch (o/d.)	2 - 8"	2 - 8"
Idle speed	rpm	0 - 52	34
Torque	Nm	250	264
Length of axial feed	mm	40	40
Max acoustic emissions	dB	75	75
Pneumatic motor power	hp	1.81	
Air consumption	cfm	44-50	
Air working pressure	psi	90	
Hose connection	inches	3/4"	
Electric motor power	watt		1200
Voltage	volt		110 / 220
Frequency	Hz		50 / 60
Unit weight	kg	24.0	25.0
Packing dimensions	mm	840 x 840 x 500	840 x 840 x 500
Packing weight	kg	62.0	63.0

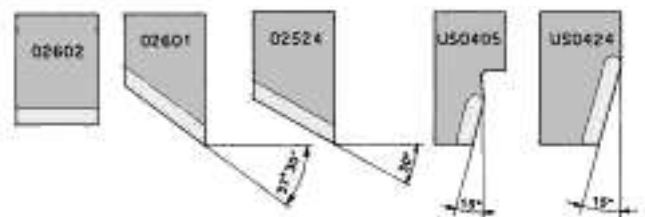
## DIMENSIONS



DIM	PNEUMATIC	ELECTRIC	AUTOLOCK
A	570mm	630mm	570mm
B	480mm	480mm	610mm
C	220mm	220mm	220mm

## EXAMPLES OF TOOLING

### STANDARD TOOLING



### CUSTOM TOOLING



**HSS / COATED / TUNGSTEN CARBIDE**