

# INSTRUCTIONS FOR THE USE OF GOLD & BLACK CLAMPS



1. Retract the HI-LO SCREWS, open clamp & place on the pipe & using the T HANDLE, tighten until the clamp is secure.
2. Tighten the HI-LO SCREWS until they are all in contact with the pipe.
3. Unlock the clamp and move to end of pipe & tighten all HI-LO SCREWS  $\frac{1}{2}$  a turn.
4. Offer up secondary pipe/fitting \* and using the T HANDLE fully tighten and lock the clamp on the pipe.
5. The secondary pipe/fitting should now be held in position by the 3 HI-LO SCREWS and by adjusting the screws highs & lows can be corrected.

\* using spacers if a weld gap is required

## **WARNING:**

**PIPE ALIGNMENT CLAMPS ARE NOT DESIGNED TO BE USED AS SUPPORTING OR LIFTING DEVICES.**

**ALL PIPES AND FITTINGS SHOULD BE INDEPENDENTLY SUPPORTED.**

**NOT TO DO SO MAY RESULT IN INJURY RESULT IN INJURY.**